

Step 1: Assemble the first Centre cubelet. Place the Screw through the spring then through the centre cubelet and screw into the core. Tighten the screw until the spring is compressed but leave around 1mm of spring movement.

Note: the small plastic washer is optional and can be placed after the spring to reduce the spring noise and potential for the screw to loosen.

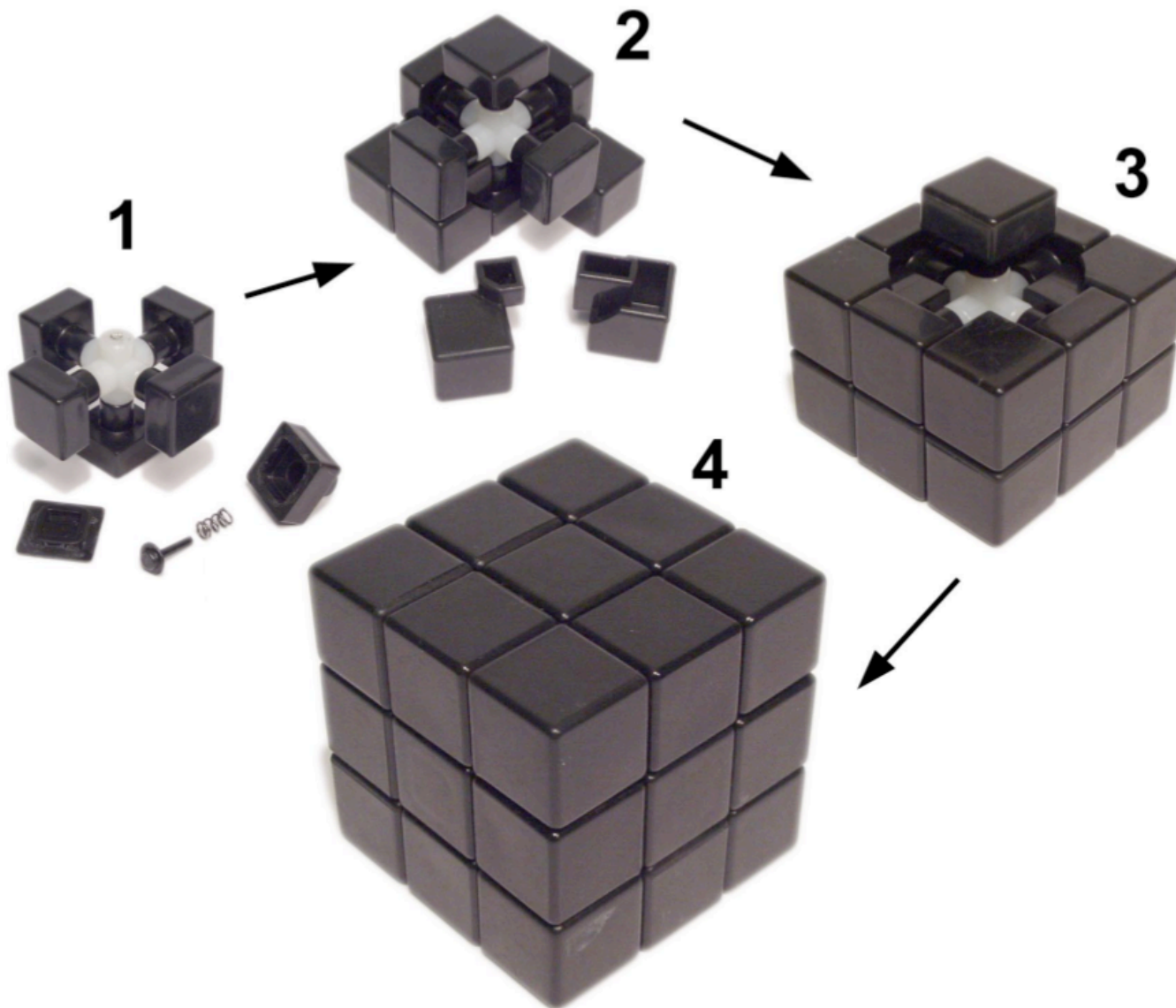
Step 2: Assemble as step 1 the next 4 centre cubelets, leaving one centre cubelet until last.

Step 3: Assemble the edge and corner cubelets around the core, sliding them into place.

Step 4: As step one assemble the final centre cubelet to lock all the parts in place.

Step 5: Twist and turn the complete cube a few times. Adjust the screws to tighten or loosen the springs as required. When you are happy with the function of the cube, carefully glue the centre cube caps in place. NOTE: Glue is not supplied.

(<http://www.rubiks.com/World/Rubiks%20downloads.aspx>, August 2008)



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