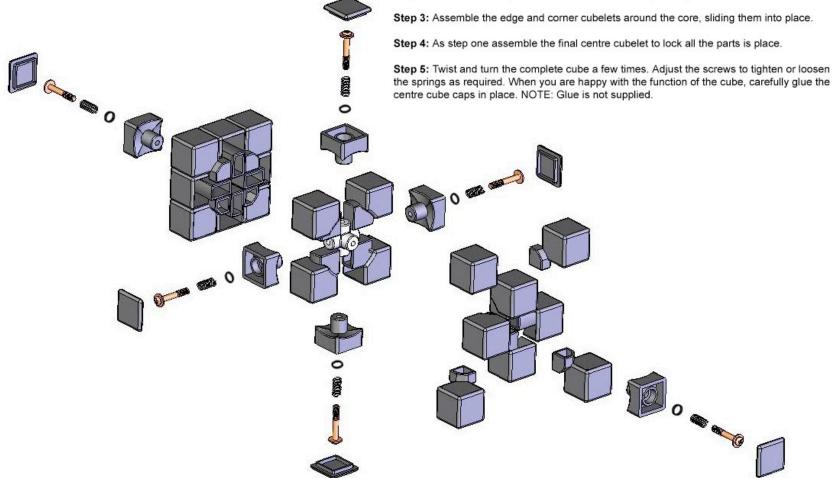
Step 1: Assemble the first Centre cubelet. Place the Screw through the spring then through the centre cubelet and screw into the core. Tighten the screw until the spring is compressed but leave around 1mm of spring movement.

Note: the small plastic washer is optional and can be placed after

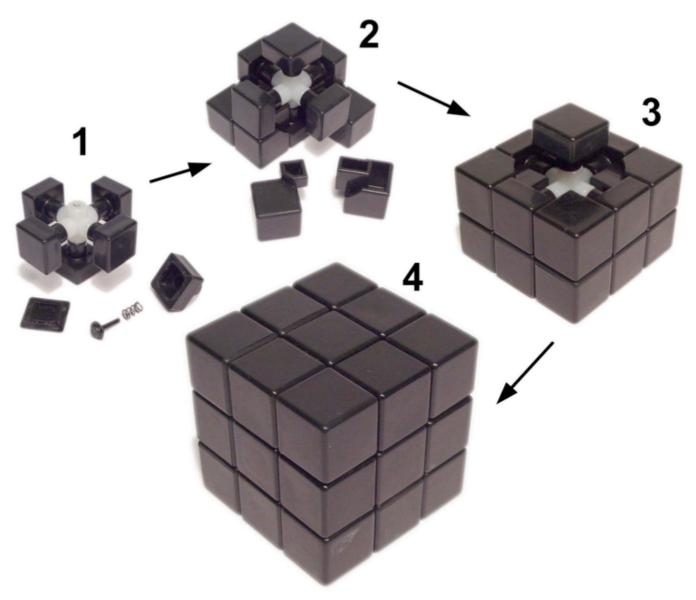
the spring to reduce the spring noise and potential for the screw to loosen.

Step 2: Assemble as step 1 the next 4 centre cubelets, leaving one centre cubelet until last.

the springs as required. When you are happy with the function of the cube, carefully glue the



(http://www.rubiks.com/World/Rubiks%20downloads.aspx, August 2008)



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